

FIG. 1

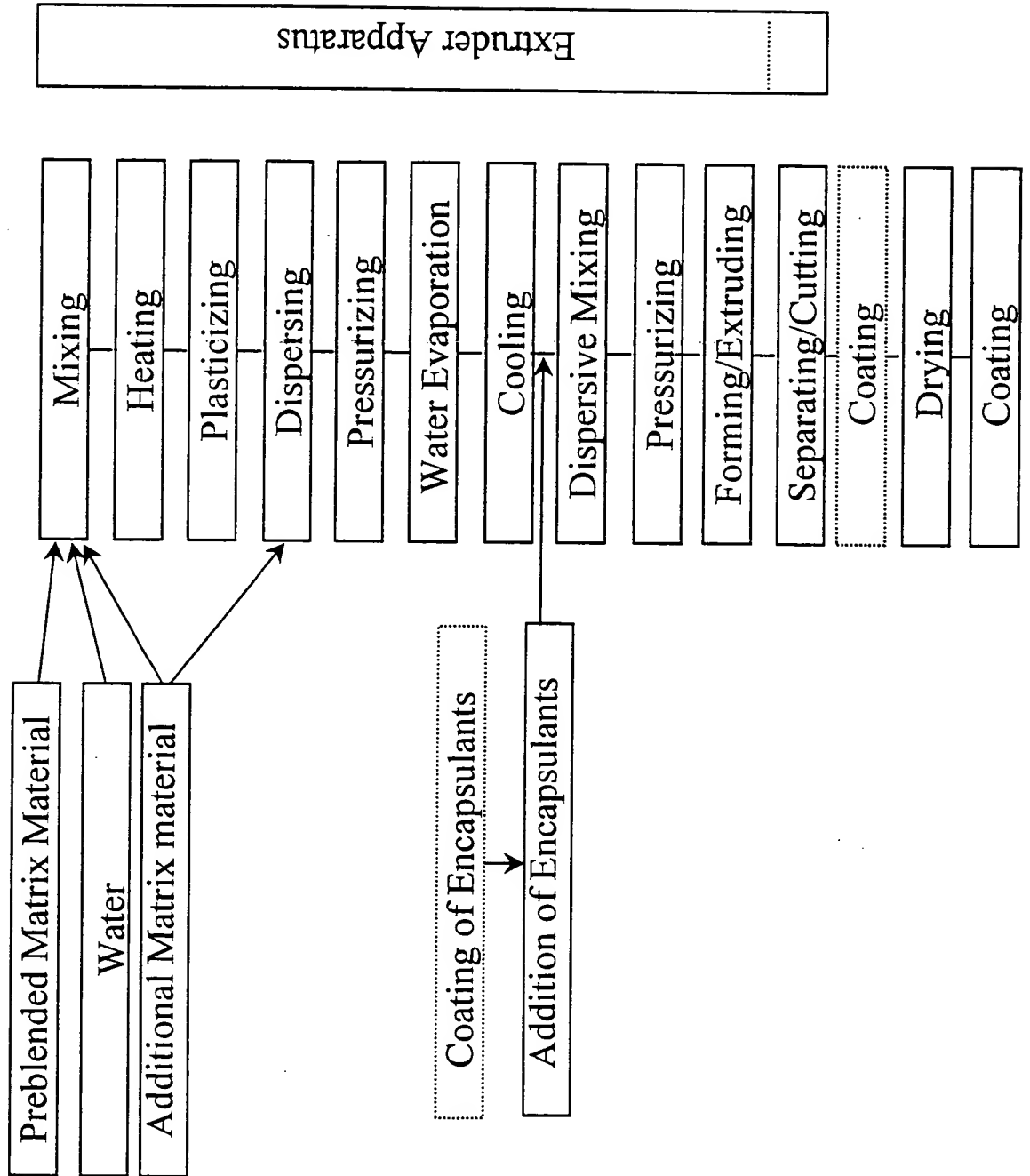


FIG. 2

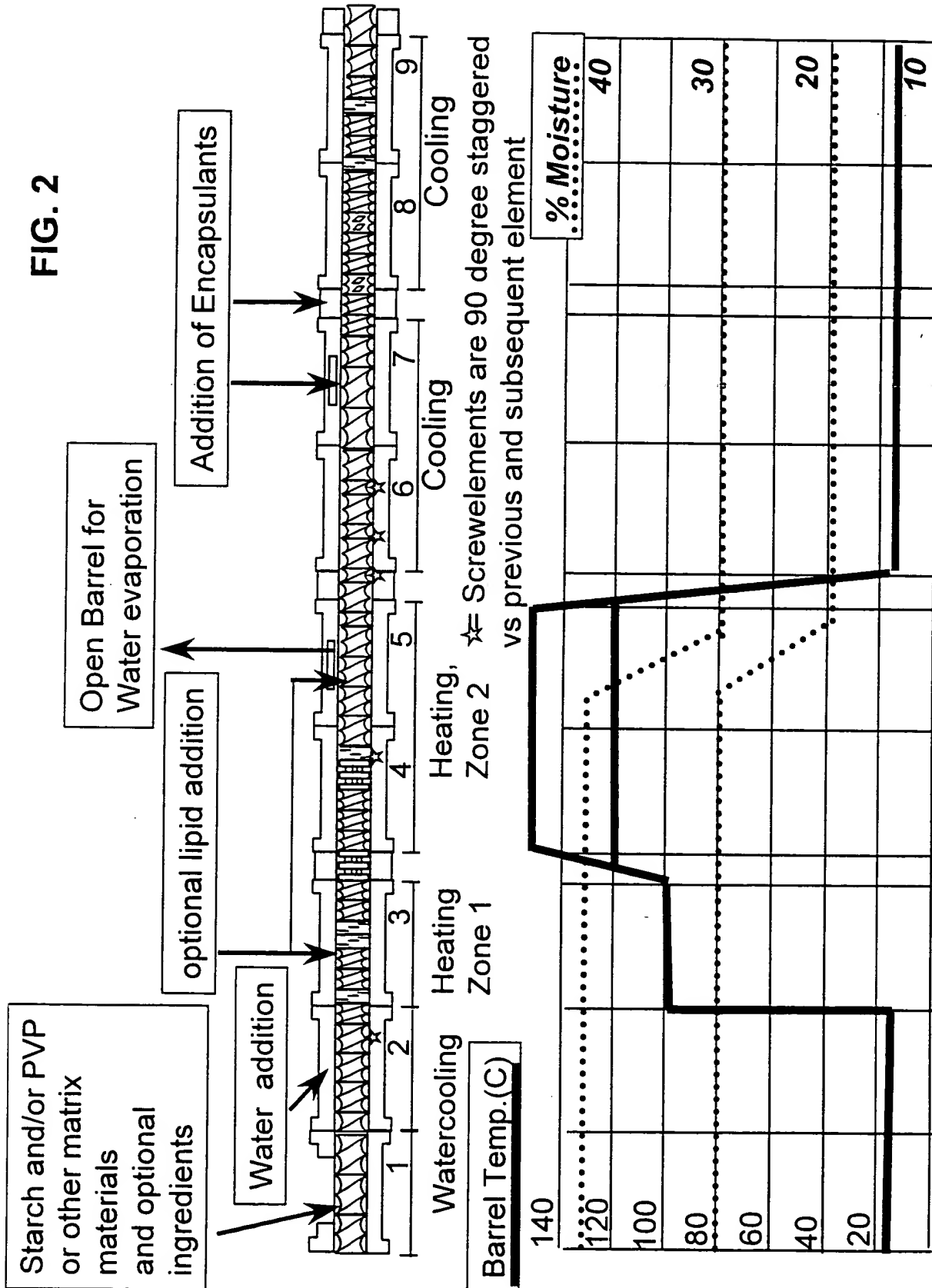
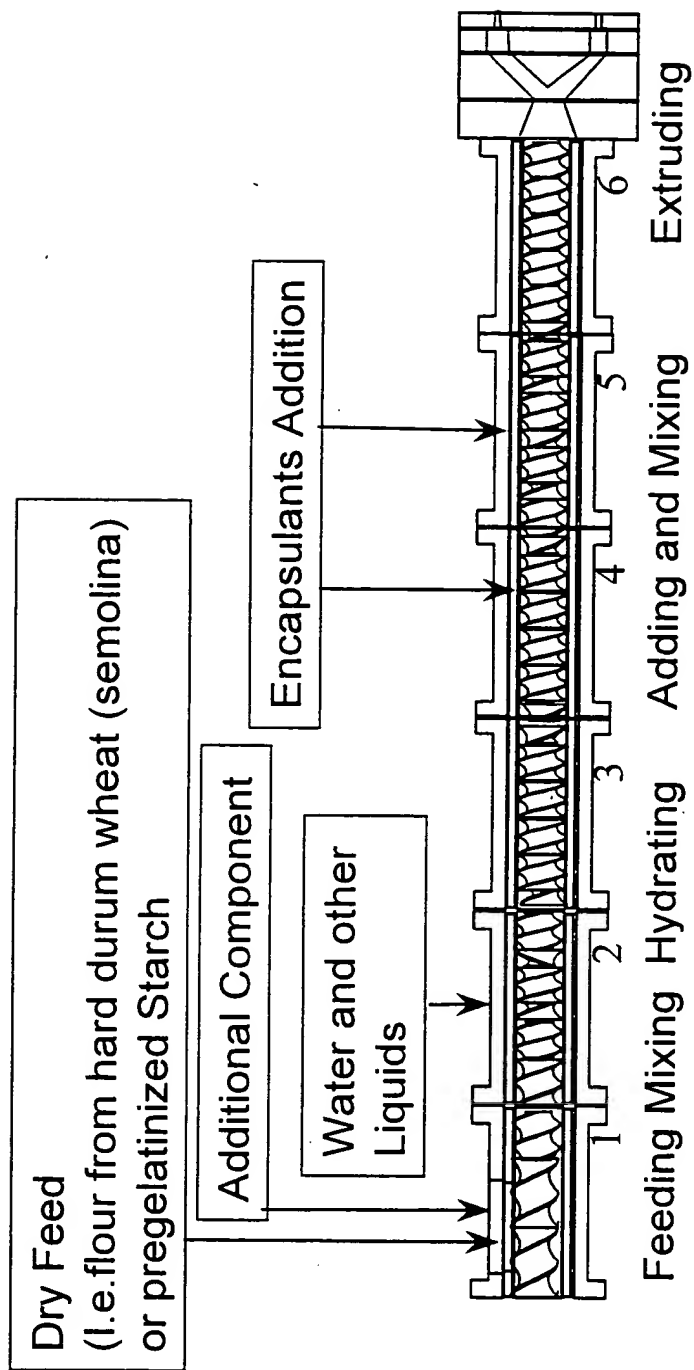


FIG. 3



| Barrel Temp (C) |  |  |  |  |  |  |
|-----------------|--|--|--|--|--|--|
| 120             |  |  |  |  |  |  |
| 80              |  |  |  |  |  |  |
| 40              |  |  |  |  |  |  |
|                 |  |  |  |  |  |  |

FIG. 4

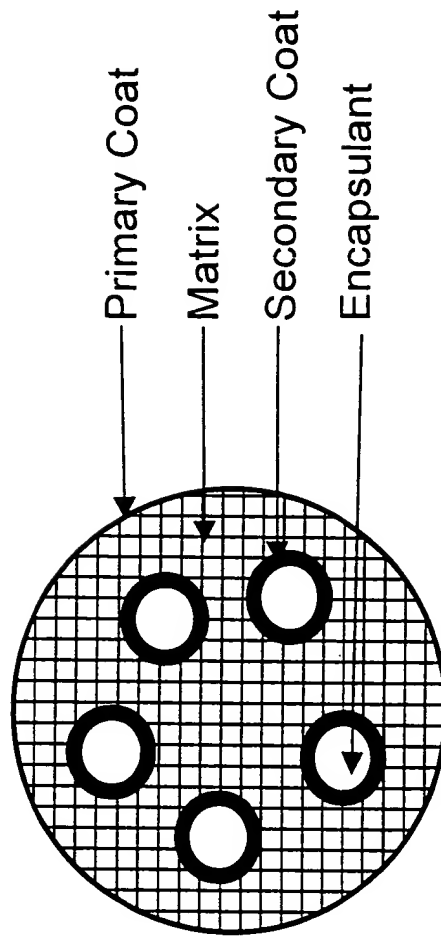


FIG. 5

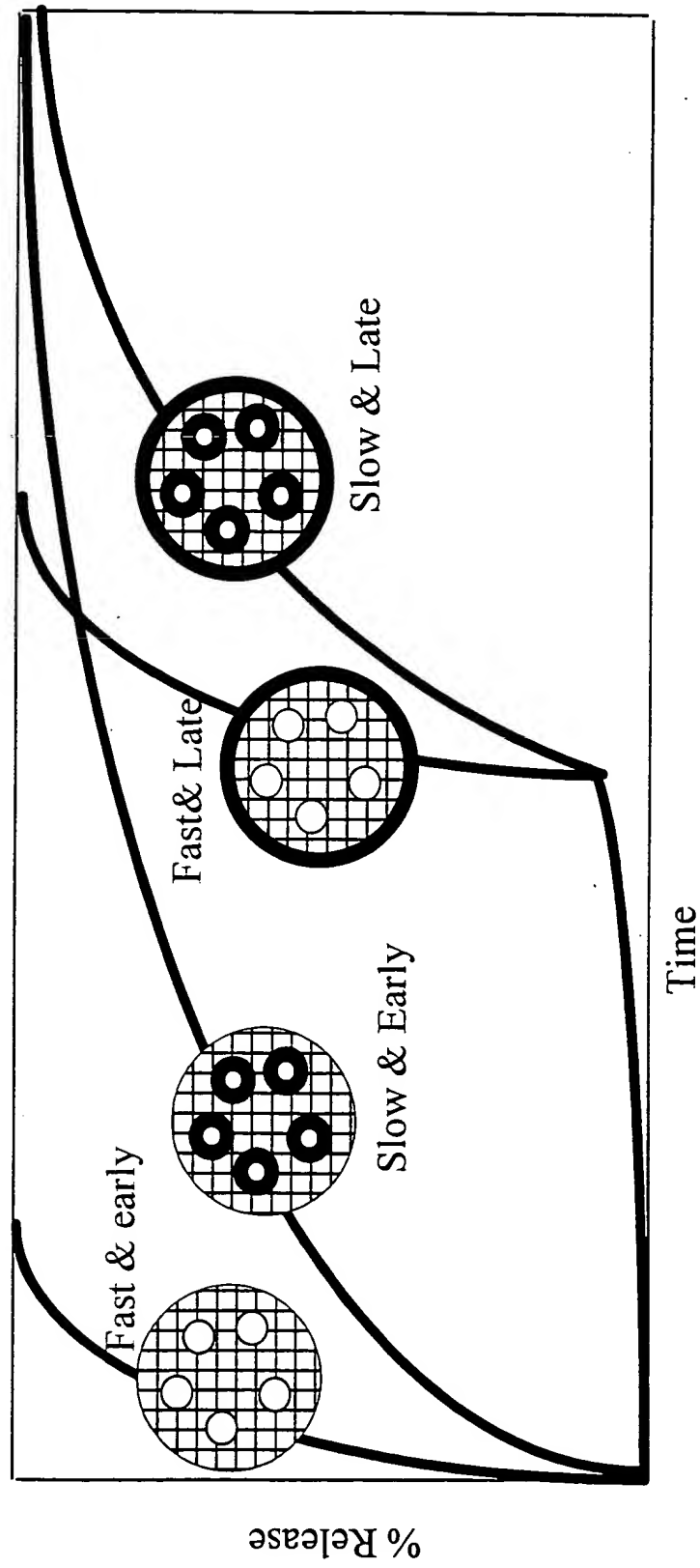


FIG. 6

